



Dart Aerospace Ltd.
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D2594-1**Job Sheet 182880****Part No:** D2594-1**Job Qty:** 20 ea**Part Name:** Plug**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 9/5/18**Job Tracking No:****Due Date:** 9/6/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV C IPP D 02.08.22 Make in Cobra KJ IPP E 06.12.11 ecn 836 EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/6/18	9/6/18	0.00	0.00	Start Up Machining		BD 15/9/5
100	Hardinge	20 pcs	9/6/18	9/6/18	0.01	0.57	Hardinge		JRD 15/9/5
110	QC	20 pcs	9/6/18	9/6/18	0.00	0.00	QC2		JRD 15/9/5
120	QC	20 pcs	9/6/18	9/6/18	0.00	0.00	QC8		W8 18/9/5
130	HandFinish	20 pcs	9/6/18	9/6/18	0.00	0.05	HandFinish1		SA 18-09-26
135	Powdercoat	20 pcs	9/6/18	9/6/18	0.00	0.03	Powdercoat1		BR 18-9-26
150	QC	20 pcs	9/6/18	9/6/18	0.00	0.00	QC3		AL 18-9-26
160	Packaging	20 pcs	9/6/18	9/6/18	0.00	0.00	Packaging3	FP-001	JL 18-9-26
170	QC21-SA	20 Ea	9/6/18	9/6/18	0.00	0.00	QC21		mat 18.09.26

Part Op 100 - 1-Make as per Dwg. D2594-1 and Folio FA262.

Descriptions: 135 - START TIME: 8:15

160 - LOCATION : FP001

M 83893

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	1.0420 ft (.0521 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	1	124	0

Rush!!!

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
2	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
3	Plug	0.625inches $\pm$ 0.010	0.635 0.615		
4	Plug	0.430inches + 0.000 - 0.002	0.430 0.428		
5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		
6	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		

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Container No: S108247



Part: D2594-1

Job No: 182880

Serial No/Batch: S108247

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/05/18